



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3458-3

Job Sheet 177972



Part No: D3458-3

Job Qty: 12 ea

Part Name: Step Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 5/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV. A 05.12.13 NEW ISSUE EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/29/18	0.00	0.00	Start Up Waterjet		SL 18/05/23
100	Waterjet	12 pcs		5/29/18	0.01	0.58	Waterjet1		SL 18/05/23
120	QC	12 pcs		5/29/18	0.00	0.00	QC8		38 9-89
130	Small Fab	12 pcs		5/29/18	0.00	0.42	Small Fab-4		
140	QC	12 pcs		5/29/18	0.00	0.00	QC5		
150	Packaging	12 pcs		5/29/18	0.00	0.00	Packaging3		SL 2018-05-29
160	QC21-SA	12 Ea		5/29/18	0.00	0.00	QC21		MAY 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.6660 sf (.0555 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	1	55	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Mounting Plate	0.257inches + 0.006 - 0.001	0.263 0.256	0.257	
2	Step Mounting Plate	0.703inches ± 0.010	0.713 0.693	0.702	
3	Step Mounting Plate	0.125inches ± 0.010	0.135 0.115	0.125	
4	Step Mounting Plate	1.037inches ± 0.010	1.047 1.027	1.038	
5	Step Mounting Plate	0.386inches ± 0.010	0.396 0.376	0.388	
6	Step Mounting Plate	3.080inches ± 0.010	3.090 3.070	3.080	



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Container No: S073846



Part: D3458-3

Job No: 177972

Serial No/Batch: S073846

Revision:

Inspector:

Date: 06/23/18

18
06/23/18
DART